

METHOD OF AND APPARATUS FOR MAKING ROD-LIKE
FILLERS FOR SMOKERS' PRODUCTS

ABSTRACT

1 A mixture of long and short tobacco particles is
2 sifted in the hopper of a cigarette maker to segregate
3 the short particles from the long particles. The long
4 particles are converted into a continuous stream and
5 the short particles are gathered into a series of
6 discrete, preferably metered, batches which are hetero-
7 geneously distributed in longitudinally spaced apart
8 portions of the stream. The latter is thereupon
9 converted into a rod-like filler which is draped into
10 a web of cigarette paper or other wrapping material to
11 form therewith a continuous tobacco-containing rod. The
12 rod is severed between successive batches or successive
13 groups of batches so that each discrete cigarette con-
14 tains at least one batch of short tobacco particles.